

East Anglia ONE Offshore Windfarm

Highway Improvements and Access Management Plan - Substation DCO Requirements 14 & 25 (c) Work No 38 to 41 Final for Discharge

ID: EA1-CON-R-IBR-022981

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Table of Contents

1.	Introduction	5
1.1 1.2 1.3	Project Overview Purpose and Scope Background	5 5 6
2.	Local Community Liaison	7
3.	Requirement and Standards	8
4.	Construction Details	9
5.	Access Management	10
6.	Access and Highway Improvements	11
6.1 6.2	Access Improvement Highway Improvement	11 11

Appendices

Appendix	1
Appendix	2
Appendix	3

EA ONE Construction Access Routes Substation Access Improvement Details Substation Highway Improvement Details

REVISION CONTROL

Revis	ion and Approv	als			
Rev	Date	Reason for Issue	Originated by	Checked by	Approved by
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2	21-03-2017	Final for Discharge updated following SCC comments	IEC	CD	RM

Abbreviations

- AC Alternating Current
- CfD Contract for Difference
- **DECC** Department for Energy and Climate Change
- DC Direct Current
- DCO Development Consent Order
- EAOL East Anglia One Limited
- EA ONE East Anglia One Offshore Wind Farm
- HI&AP Highway Improvements and Access Management Plan
- MW Megawatts
- SCC Suffolk County Council
- **SPR** ScottishPower Renewables

1.Introduction

1.1 Project Overview

- East Anglia ONE Limited (EAOL), was awarded a Development Consent Order (DCO) by the Secretary of State, Department of Energy and Climate Change (DECC) on June 17th 2014 for East Anglia ONE Offshore Wind Farm (EA ONE). The DCO granted consent for the development of a 1200MW offshore windfarm and associated infrastructure.
- In February 2015 EAOL secured a Contract for Difference (CfD) award to build a 714MW project and Scottish Power Renewables announced its role in leading East Anglia ONE towards construction. In April 2015 EAOL submitted a nonmaterial change application to DECC to amend the consent from direct current (DC) technology to alternating current (AC). In March 2016, DECC authorised the proposed change application and issued a Corrections and Amendments Order.
- 3. This plan relates to the onshore construction works associated with EA ONE, which based on the AC technology with a capacity of 714MW and transmission connection of 680MW, comprises;
 - A landfall site at Bawdsey, Suffolk
 - Up to six underground cables, approx. 37km in length
 - Up to four cable ducts for future East Anglia THREE project
 - An onshore substation located at Bramford next to existing National Grid infrastructure
- 4. The scope of this document relates to the highway improvements and access management for the onshore substation at Bramford, referred to as Work No. 38 to 41 (Stage j) in the DCO.

1.2 Purpose and Scope

5. This Highway Improvements and Access Management Plan (HI&AP) focuses solely on the procedures for managing the impact of access to the new substation for the EA ONE onshore construction works. A separate HI&AP has been produced for the cable route (EA1-CON-R-IBR-009582) and is provided under separate cover. This HI&AP sets out the details of the localised highway improvement (HX-01) necessary to facilitate safe use of the existing road network and details of the access management measures to be installed (AX-subs) to allow safe access and egress to the substation and associated temporary compound area. This document has been produced to discharge DCO Requirements 14 and 25 (1) (c) in relation to the Work No 38 to 41 (Stage j), which state:

14.—(1) No stage of the connection works shall commence until for that stage written details(which accord with the outline access management plan) of the siting, design, layout and any access management measures for any new permanent or temporary means of access to a highway to be used by vehicular traffic, or any alteration to an existing means of access to a highway used by vehicular traffic, has, after consultation with the highway authority, been submitted to and approved by the relevant planning authority.

(2) The highway accesses for that stage must be constructed or altered and the works described in sub-paragraph (1) in relation to access management measures must be carried out, as the case may be, in accordance with the approved details before they are brought into use for the purposes of the authorised development.

(3) No stage of the connection works shall commence until for that stage, a scheme of highway improvements within the highway boundary (in accordance with table 1 of the outline traffic management plan) has been submitted to, and approved by the local planning authority in consultation with the relevant highway authority. The scheme must describe whether the proposed improvements are to be temporary or permanent.

(4) The highway improvements must be constructed in accordance with the approved details before they are brought in to use for the purposes of the authorised development.

25.—(1) No stage of the connection works shall be commenced until for that stage, after consultation with the relevant highway authority, the following have been submitted to and approved by the relevant local authority in consultation with the relevant highway authority—

(c) an access management plan which must be in accordance with the outline access management plan

- 6. This HI&AP sets out the location, frontage, general layout and visibility available for access (AX-subs) onto the existing road network from the onshore substation. It presents the requirements and standards that have been incorporated into the final access design.
- This HI&AP also sets the required highway improvement (HX-01) within the highway boundary at the junction of Bullen Lane and Loraine Way and presents the details of the location and design. The improvement identified is a temporary measure, and the highway will be returned to the existing layout following construction, unless otherwise requested by Suffolk County Council (SCC) Highways Authority. The improvement has been designed to a standard required for a permanent improvement.
- 8. EAOL will work with the SCC Highways Authority to ensure appropriate resourcing is in place to monitor compliance with the provisions of this HI&AP, this will be done through the Planning Performance Agreement.

1.3 Background

- 9. An assessment was undertaken as part of the Traffic Assessment to inform the Environmental Statement which examined the appropriateness, viability and justification for the use of the existing transport networks available to ensure any impact of the additional delivery and transport movements are minimised to an acceptable level. The outcome of the assessment established construction routes that will adequately provide the requirements of the construction logistics which is based as far as reasonably practical upon the published Suffolk Lorry Route Network, thereby minimising the use of publically maintained local access roads as far as possible. Details of the Construction Access Routes are presented in Appendix 1.
- ^{10.} A further Construction Access Route Assessment¹ was undertaken to evaluate the Local Access Routes of the construction road network, which do not form part of the Suffolk Lorry Route Network. The assessment included:
 - An on-site engineering survey;
 - An assessment and route evaluation of the construction access routes for the delivery of equipment, construction plant, materials; and
 - The construction workforce along the Local Access Routes.
- 11. The assessment determined that the local access roads identified present viable and safe routes for use by construction traffic over the duration of the onshore construction works, subject to the implementation of mitigating measures and temporary road improvements.
- 12. This HI&AP takes account of the route surveys, assessments and route evaluations undertaken and has been developed in accordance with the Outline Access Management Plan (EA1-CON-N-IBR-00225).

¹RSK, East Anglia ONE Offshore Windfarm Construction Access Route Assessment Document 371024-TRNS-REP-002 Rev02, September 2012

2.Local Community Liaison

- 13. EAOL will manage public relations with local residents and businesses that will be affected by construction traffic. Public relations for the entire works will be co-ordinated on site by a designated member of the construction management team. A proactive public relations campaign will be maintained, keeping local residents informed of the type and timing of works involved, the transport routes associated with the works, the hours of likely construction traffic movements and key traffic management measures. As provided for by the Code of Construction Practice (EA1-CON-F-GBE-008547), a combination of communication mechanisms such notices, exhibitions, letters, newsletters, posters, website and Parish Council meetings will be used to keep local residents and businesses informed.
- ^{14.} A designated EA ONE Local Community Liaison Officer will field and respond to any public concerns, queries or complaints in a professional and diligent manner as set out in the Community Liaison and Public Relations Procedure contained within the Code of Construction Practice (EA1-CON-F-GBE-008547) provided under separate cover.
- 15. Bramford Parish Council will be contacted (in writing) in advance of the proposed works and ahead of key milestones. The information provided to the Parish Council will include a timetable of works, a schedule of working hours, the extent of the works, and a contact name, address and telephone number in case of complaint or query. Enquiries will be dealt with in an expedient and courteous manner. All complaints will be logged, investigated and, where appropriate, rectifying action will be taken.
- As part of the Traffic Management Plan (EA1-CON-R-IBR-009583) all transport related to EA ONE onshore construction works will be registered and issued with a unique identification code from which an identification sticker/board will be placed in a prominent positions to enable the site management team and members of the public to identify the vehicle and its association to EA ONE. This will be monitored by both contractor Site Managers who will report into the designated Traffic Management Supervising Officer.

3.Requirement and Standards

- 18. This HI&AP and the works detailed within comply with the following guidance and standards:
 - New Roads and Street Works Act 1991
 - Highways Act 1980
 - Design Manual for Roads and Bridges
 - HSG47: Avoiding danger from underground Services (Third edition, 2014)
 - Department of Transport's Chapter 8: Traffic Safety Measures and Signs for Road Works and Temporary Situations Parts 1 and 2
- ^{19.} The design of the highway improvement works (HX-01) presented in this document have been reviewed and approved by SCC Highways Authority prior to inclusion in this plan (confirmed in email correspondence from David Stiff Highways Manager SCC 19.01.17).

4.Construction Details

- 20. The EA ONE onshore substation will be located within a fenced compound (150m by 190m) to the north of the existing National Grid Bramford Substation. The substation will contain electrical equipment including power transformers, switchgear, reactive compensation equipment, harmonic filters, cables, control buildings and other associated equipment, which will largely be outside with a number of the components being within the buildings.
- 21. The construction of the substation will include a number of key stages;
 - Enabling works;
 - Foundations, trenching and drainage installation;
 - Construction of buildings; and
 - Equipment installation and commissioning.
- 22. The enabling works will include grading and earthworks to remove any unsuitable materials from the substation area and provide a level platform. Where possible, the materials excavated will be reused on site as engineering fill or landscaping depending on material properties. The enabling works will also include the construction of the main concrete access road to the substation.
- ^{23.} Following the completion of the enabling works, work will commence on the excavations for foundations for the buildings and trenches to accommodate electrical infrastructure and installation of the drainage networks. Work will also commence on the construction of the buildings. Once these works are complete, the substation equipment is installed and commissioned.
- 24. During the construction of the substation, site establishment and laydown areas will be required hereafter referred to as the temporary construction compound. This will include temporary offices, welfare, car parking, materials and equipment storage. The area directly east of the substation will be used as the substation temporary construction compound (referred to as Work No 38 within the DCO).

5.Access Management

- 25. Access to the onshore substation and associated temporary construction compound will be served from Bullen Lane, which leads eastwards from the substation location to the B1113. This road serves the existing Bramford National Grid substation and is suitable for use as a means of permanent access. The road is suitable to carry the vehicles which will be associated with the construction of the substation, and the alignment of Bullen Lane from its eastern end with the B1113 is suitable to accommodate abnormal loads.
- ^{26.} Concrete access roads will be constructed to provide permanent access into and within the substation. A new concrete external access road will be constructed to lead into the substation (AX-sub), this will be used to access the temporary construction compound once constructed. Prior to the construction of the main access road a temporary trackway will be installed to access the temporary construction compound.
- 27. The main access road will run parallel to Bullen Lane and the bridleway to the north of the Bramford National Grid substation in an east-west direction. The junction with the new access road and Bullen Lane will be located immediately west of the private track to Bullenhall Farm. This will be a 5m access road with two lay-by/waiting areas suitably sized to accommodate vehicles used for the construction and maintenance of the substation. A concrete internal access and service road and car parking area will be constructed within the substation. This is a 5m wide circulation road designed to meet the load bearing capacity of the vehicles delivering the electrical components. The appearance of the access road will be further integrated into the landscape by hedgerow planting on either side.
- ^{28.} Maintenance of the access point will be carried out via daily inspections by the site management team reporting of defects. Regular road sweeping and installation of wheel washing facilities shall prevent contamination of the adjacent highways.
- ^{29.} The following procedures shall be adopted to manage the impact of access to the substation during the construction works:
 - All access arrangements will be including in the briefing to all site staff at induction stage;
 - All access routes will be given a unique identification number and each will have signage displaying the identification number;
 - All access points will have appropriate advance warning signage;
 - All gates will be manned or locked daily when there is no construction activity;
 - All access points will have grit bins placed at the entrance way;
 - Wheel wash facilities will be installed at all access points; and
 - All Contractors will be advised of Traffic Management Plan (EA1-CON-R-IBR-009583) and this HI&AP prior to engagement by EAOL.

6.Access and Highway Improvements

^{30.} This section presents the details of the access improvement (AX-subs) and highway improvement (HX-01) work to be undertaken to facilitate construction of the substation. Details of the improvement works, including location, frontage, general layout and visibility and details of the identified access point and associated improvements are provided.

6.1 Access Improvement

- ^{31.} The access improvement for the substation (AX-subs) comprises of a new permanent access road installed from a new access junction at Bullen Lane.
- The new access road will run parallel to Bullen Lane and the bridleway to the north of the Bramford National Grid substation in an east-west direction. The road will be constructed using concrete with a filter drain in one verge and utility services in the other. Details of the design of the access road are shown on drawing EA1-GRD-D-FHT-007834 Rev 4 'Road Construction Details Sheet 1' in Appendix 2. The location of the new access road is shown on drawing EA1-GRD-D-FHT-007836 Rev 2 'Setting Out' in Appendix 2.
- The junction for the new access road at Bullen Lane will be located immediately west of the private track to Bullenhall Farm. The new access junction comprises a 2m verge and a 30m radius turn in area to the east side of the new junction only to facilitate safe HGV access and new road layout signage will be installed. Details of the new access junction are shown on drawing EA1-GRD-D-FHT-007840 Rev 1 'Junction Arrangement' presented in Appendix 2.

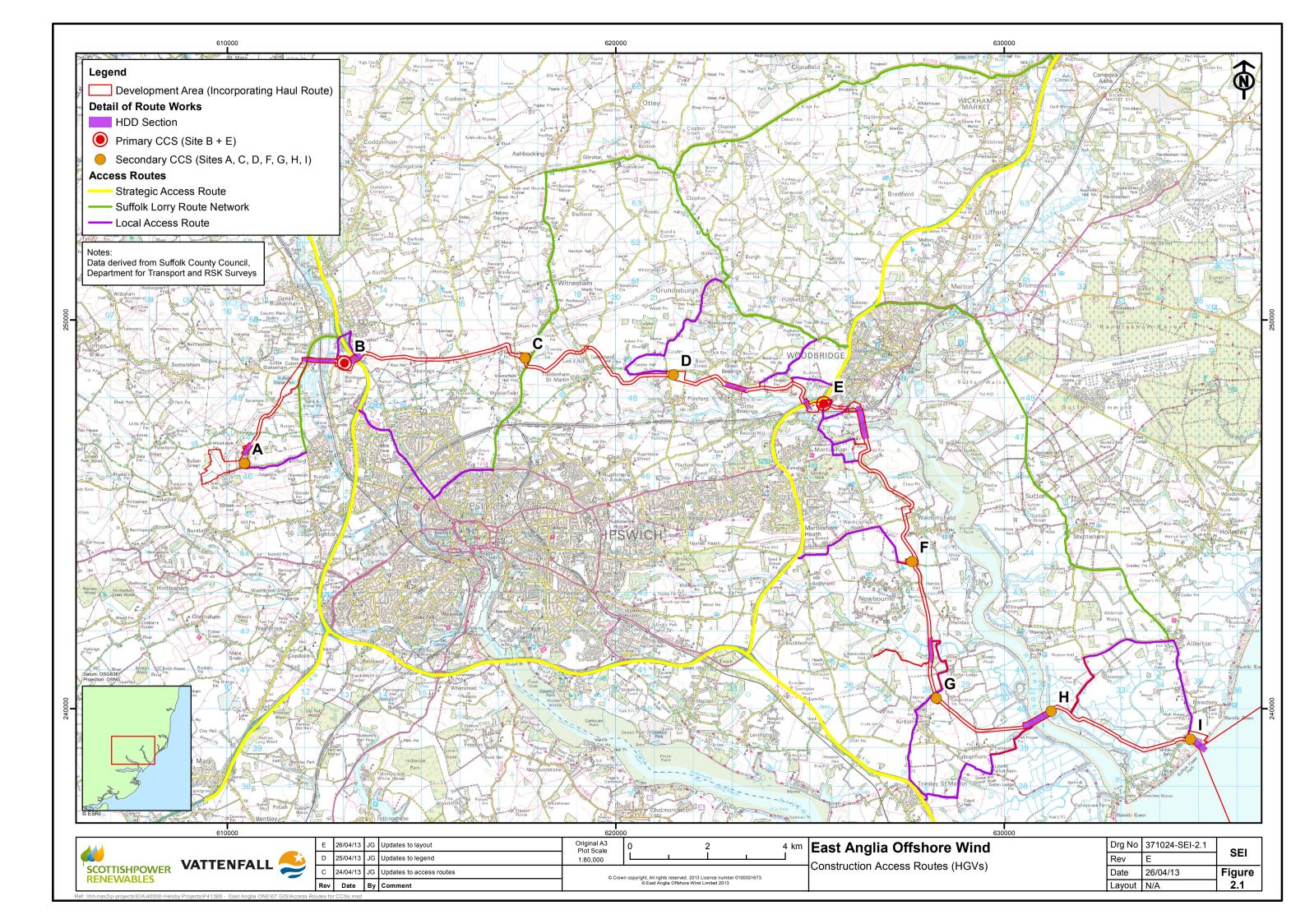
6.2 Highway Improvement

- ^{34.} As part of the Traffic Assessment for the Environmental Statement, it was confirmed that the existing SCC Lorry Route Network adequately provides for the construction activities required. An appraisal² of the existing Local Road Network necessary to accommodate construction related traffic has been undertaken to identify where road improvements are required to facilitate the works.
- ^{35.} The route appraisals have taken into consideration features pertinent to the geometry and safety of the route for the size of vehicle proposed. These included:
 - Road width;
 - Traffic volume and capacity;
 - Visibility along route;
 - Extent of hedgerows and trees along verges;
 - Level of route in relation to adjacent land;
 - Verges and extent of Public Highway;
 - Third party land requirement;
 - Pedestrian and non-motorised traffic flow; and
 - Swept path tracking analysis
- 36. To facilitate access to the substation and the temporary construction compound a highway improvement is required at the junction of Loraine Way and Bullen Lane (HX-01). This comprises the widening of the Loraine Way road surface along the western verge to create a filter lane to permit traffic turning into Bullen Lane. Details of the highway improvement (HX-01) are shown on drawing on the following plans presented in Appendix 3:
 - EA1-GRD-D-FHT-022159 Rev 8 'Layout of Junction Improvement at Bullen Lane/Loraine Way (HX-01)';
 - EA1-GRD-D-FHT-022160 Rev 6'Bullen Lane/Loraine Way Road Construction Details'
 - EA1-GRD-D-FHT-022180 Rev 5'Road Signs'

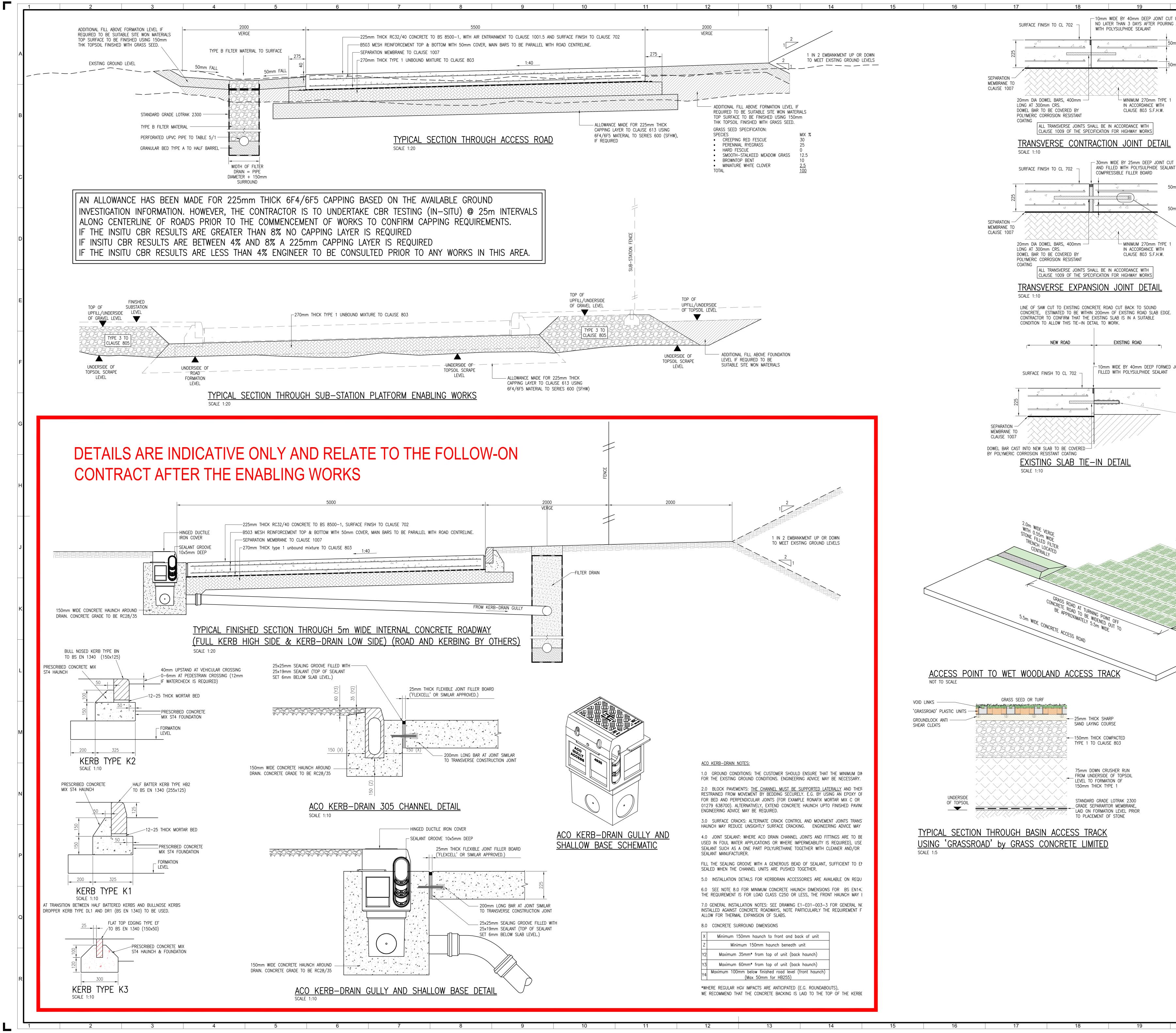
²RSK, East Anglia ONE Offshore Windfarm Construction Access Route Assessment Document 371024-TRNS-REP-002 Rev02, September 2012

- ^{37.} The proposal presented is considered necessary as a temporary improvement unless otherwise requested by SCC Highways Authority. However the improvement has been designed to a standard required for a permanent improvement.
- ^{38.} The highway improvement presented has been developed in discussion with SCC Highways Authority and has been submitted and approved by them prior to inclusion in this plan (confirmed in email correspondence from David Stiff Highways Manager SCC 19.01.17).

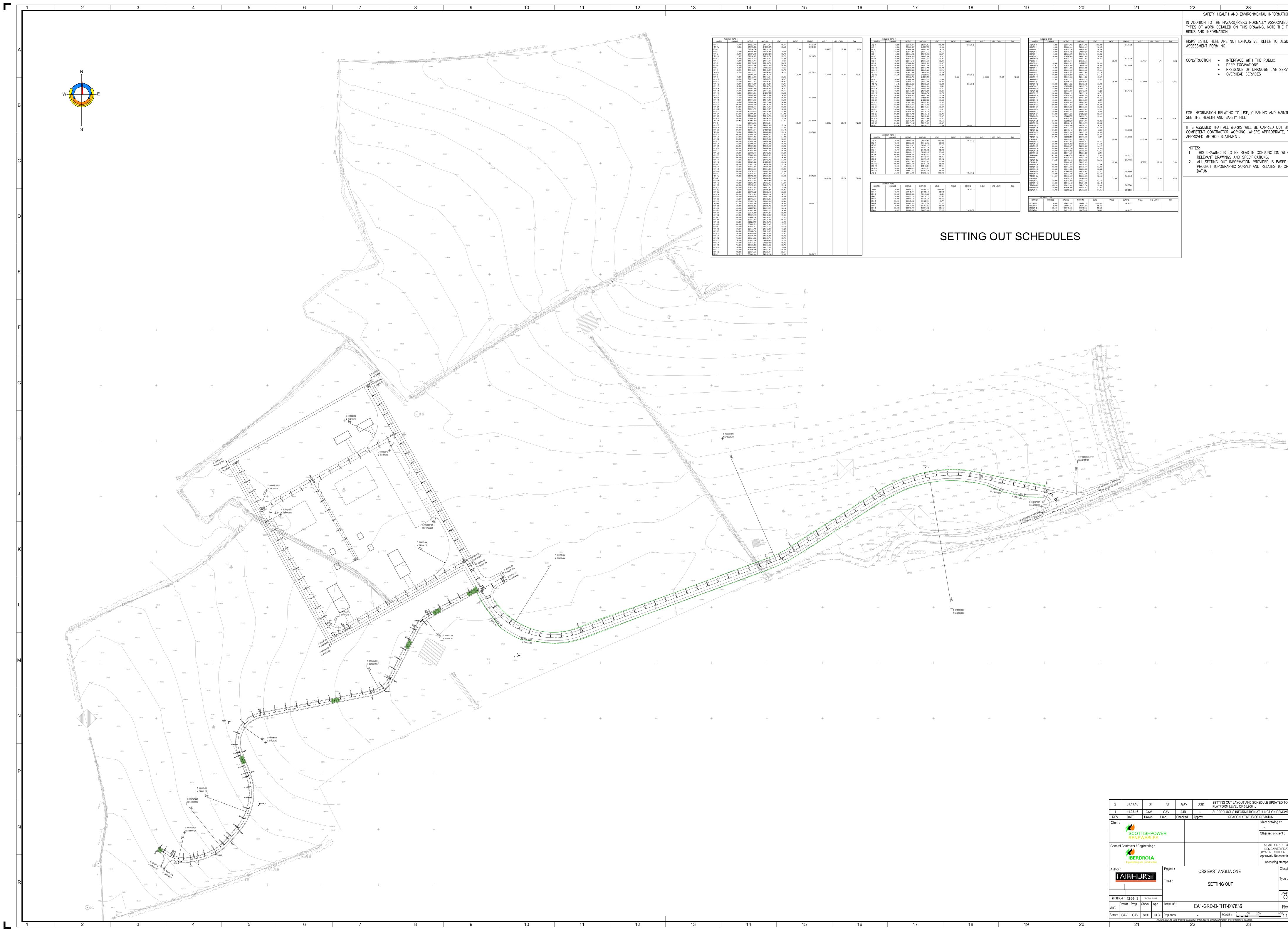
Appendix 1 Construction Access Routes



Appendix 2 Substation Access Improvement Details



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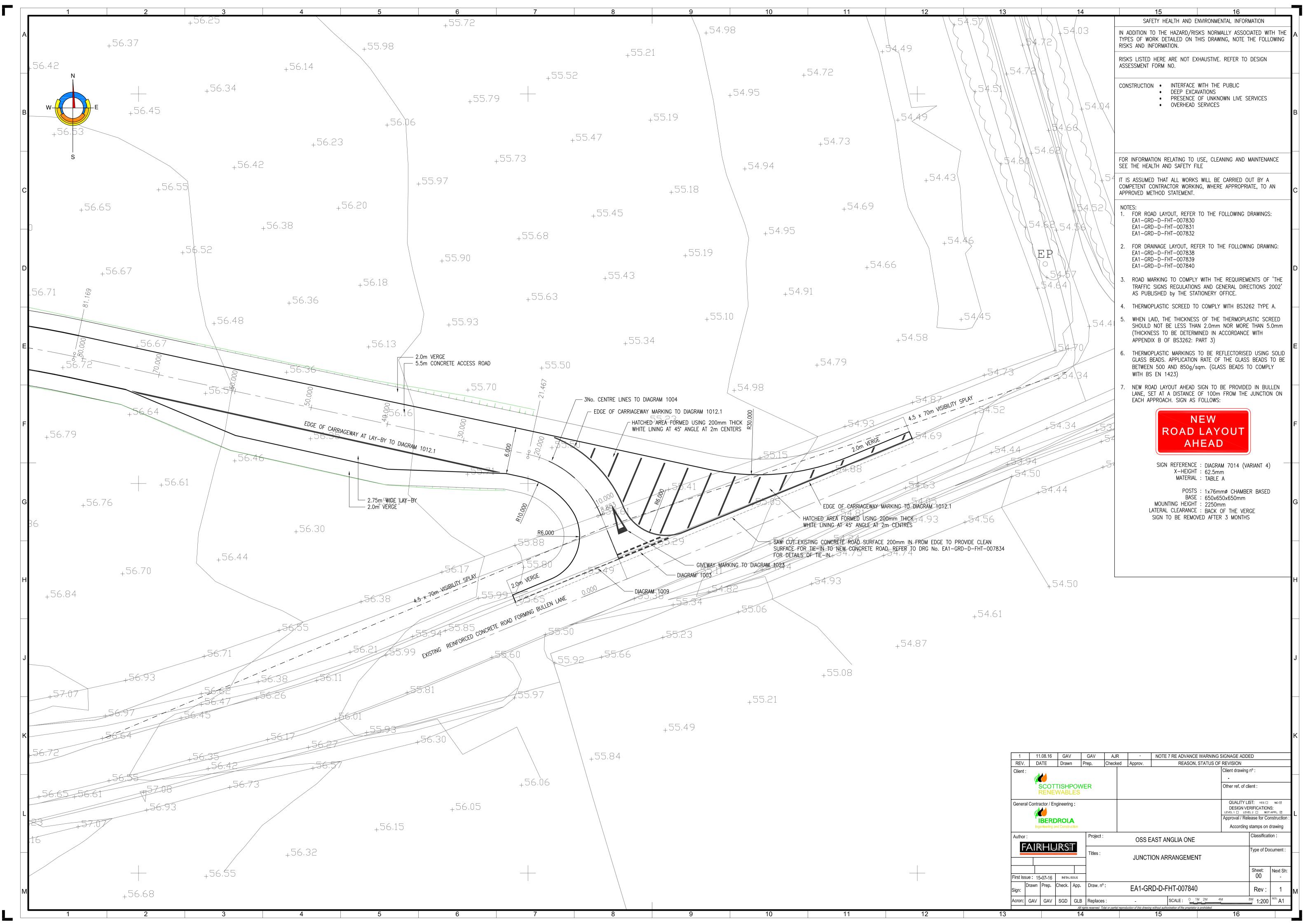
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CP1-2/ TP1-3/ IP1-3 CP1-2/ CP1-2/ CP1-2/	260.000 609980.003 246104.399 266.821 609974.249 246100.737 609963.403 246093.834 270.000 609971.544 246093.854 280.000 609962.765 246094.284	57.248 57.283 120.000 57.286	237.52385	12.23023 25.61	5 12.856	CP2-29 CP2-30 CP2-31 EP2-1	290.000 609480.956 246162.566 300.000 609476.045 246171.276 310.000 609471.133 246179.967 310.146 609471.061 246180.115	55.627 55.577 55.527 55.526	330.58172			CPB4 CPB4 CPB4	ASIN-26 26 ASIN-27 27	609464.537 245946.991 50.000 609488.211 245951.036 60.000 609480.152 245945.229 70.000 609474.990 245936.742	55.282 55.058 54.835	25.000	99.	75062 43.5	24 29.663		HAT ALL WORKS WILL BE CARRIED		-
CP1-2/ CP1-2/ TP1-3/ CP1-3/ CP1-3/ CP1-3/	280.000 609962.765 246094.284 290.000 609955.161 246090.251 292.436 60995.1341 246089.385 300.000 609944.244 246085.307 310.000 609934.862 246085.307	57.245 57.165 57.146 57.085 57.005	249.75409				NMENT ROAD 3	10 010000 L	0510110			TPBA CPBA CPBA	ASIN-3b 28 ASIN-29 29 ASIN-30 30	80.000 609473.540 245926.915 87.820 609475.163 245919.297 90.000 609475.944 245917.263 00.000 609475.26 245907.926 07.775 609482.311 245900.668	54.666 54.591 54.578 54.518 54.471		59.00880				RACTOR WORKING, WHERE APPROF		
CP1-3 CP1-3 CP1-3 CP1-3 CP1-3 CP1-3	310.000 60932.480 246073.846 330.000 609916.098 246076.386 340.000 609906.715 246072.925 350.000 609997.333 246068.465	56.925 56.845 56.765 56.692				JP3-1 CP3-1 CP3-2	CHAINAGE EASTING NORTHING LEV 0.000 609494.594 246133.381	VEL RADIUS -999.900 55.866 55.915	BEARING 60.58172	ANGLE ARC L	NGTH TANL	IPBA CPB4 CPB4	ASIN-4 IASIN-31 31 IASIN-32 32	609492.311 245872.774 609493.014 245872.774 10.000 609483.062 245898.573 20.000 609485.259 245888.834 30.000 609485.477 245878.853	54.457 54.370 54.227	50.000		71846 53.8	60 29.876				-
CP1-3 CP1-3 CP1-3 CP1-3 CP1-3 CP1-3	360.000 60987.951 246056.004 370.000 60987.951 246065.004 370.000 609879.569 246062.544 380.000 609869.805 246055.623 390.000 609859.805 246055.623	56.684 56.750 56.830 56.910				CP3-3 CP3-4 CP3-5 CP3-6	30.000 609520.726 246153.116 40.000 609529.436 246158.028 50.000 609538.147 246162.940 60.000 609546.858 246167.852	55.931 55.898 55.848 55.798				CPB4 CPB4 CPB4	ASIN-34 34 ASIN-35 35 ASIN-36 36	00.000 609483.477 245876.833 40.000 609483.708 245869.028 50.000 609480.022 245859.750 60.000 609474.567 245851.339 61.634 609473.521 245850.133	54.055 53.883 53.711 53.683		20.72727				NG IS TO BE READ IN CONJUNCTI	ION WITH ALL	
CP1-4 CP1-4 CP1-4 CP1-4 CP1-4	400,000 609850,422 246052,162 410,000 609841,040 246052,162 420,000 609831,658 246045,241 430,000 609822,276 246041,781	56.990 57.070 57.150 57.230				CP3-7 CP3-8 CP3-9 CP3-10	70.000 609555.568 246172.764 80.000 609564.279 246177.675 90.000 609572.989 246182.587 100.000 609581.700 246187.499	55.757 55.762 55.808 55.858				CPB4 TPB4 IPBA3	ASIN-37 37 ASIN-50 37 ASIN-5	70.000 609468.062 245843.794 74.522 609465.112 245840.366 609453.967 245827.422 80.000 609461.318 245836.419	53.528 53.433 53.306		20.72727	72321 32.9	20 17.081	2. ALL SETTING	DRAWINGS AND SPECIFICATIONS. G-OUT INFORMATION PROVIDED IS		С
CP1-4 CP1-4 CP1-4 CP1-4 CP1-4	440.000 609812.894 246038.320 450.000 609803.512 246034.860 460.000 609794.129 246031.399	57.310 57.390 57.458 57.447				CP3-11 CP3-12 CP3-13 JP3-2	110.000 609590.410 246192.411 120.000 609599.121 246197.323 130.000 609607.832 246202.235 137.000 609613.929 246202.673	55.904 55.909 55.868 -999.900	60.58172			CPB4 CPB4 TPB4	ASIN-39 39 ASIN-40 40 ASIN-5b 40	00.000 609451.318 245830.374 00.000 609453.373 245830.374 00.000 609444.385 245826.028 07.442 609437.231 245824.002 10.000 609434.725 245823.490	53.058 52.808 52.622 52.558	2	58.45048			PROJECT TO DATUM.	OPOGRAPHIC SURVEY AND RELATES	S TO ORDNANCE	
TP1-40 IP1-4 CP1-41 CP1-41 CP1-41	472.685 609782.228 460027.009 609726.307 246006.333 480.000 609775.245 246023.077 246024.841 490.000 609765.411 246023.077		249.75409	80.82764 98.75	0 59.604							TPBA IPBA CPBA	ASIN-60 41 ASIN-6 ASIN-42 42	14.407 609430.407 245822.607 609420.737 245822.613 20.000 609424.849 245822.107 30.000 609415.159 245824.295	52.318 52.135	25.000	58.45048 43.0	08933 18.6	01 9.870				
CP1-5i CP1-5 CP1-5 CP1-5. CP1-5.	500.000 609755.425 246022.732 510.000 609745.492 246022.732 520.000 609755.814 246022.932 530.000 609725.588 246030.130	57.138 57.030 56.923 56.815				LOCATION JP4-1 CP4-1	NMENT ROAD 4 CHAINAGE EASTING NORTHING LEV 0.000 609540.482 246164.257 - 10.000 609545.394 246155.546 -	VEL RADIUS -999.900 55.935	BEARING 150.58172	ANGLE ARC L	NGTH TANL	TPBA CPBA	ASIN-6b 43 ASIN-44 44	33.209 609412.324 245825.794 40.000 609406.536 245829.347 45.720 609401.661 245832.339	52.090 52.007 51.937	3	01.53981 01.53981						
CP1-5- CP1-5- CP1-5- CP1-5- CP1-5- CP1-5-	540.000 609718.002 246035.240 550.000 609710.231 246041.520 560.000 609703.434 246048.843 570.000 609697.748 246047.059	56.707 56.599 56.491 56.384				CP4-2 CP4-3 CP4-4 CP4-5	20.000 609550.306 246146.836 30.000 609555.218 246138.125 40.000 609560.130 246129.415 50.000 609560.42 246120.704	55.951 55.902 55.822 55.771					ALIGNMENT COMP	GE EASTING NORTHING	LEVEL	RADIUS BEA	RING ANGLE	ARC LENGTH	TANL				
TP1-44 CP1-56 CP1-57 CP1-67	571.435 609697.030 246058.302 580.000 609692.823 246056.762 590.000 609687.911 246074.473 600.000 609683.000 246033.163	56.368 56.276 56.168 56.060	330.58173			CP4-6 CP4-7 CP4-8 EP4-1	60.000 609569.953 246111.994 70.000 609574.865 246103.283 80.000 609579.777 246094.572 81.121 609580.328 246093.596	55.785 55.858 55.943 55.953	150.58172			CPCC CPCC	OMP-1 1 OMP-2 2	0.000 609692.616 246066.129 10.000 609701.327 246071.041 20.000 609710.038 246075.953 22.250 609711.997 246077.058	-999.900 56.380 56.625 56.680		60.58173						
CP1-6 CP1-6 CP1-6 CP1-6 CP1-6	610.000 609678.088 246091.894 620.000 609673.176 246100.605 630.000 609688.264 246109.315 640.000 609663.352 246118.026	55.960 55.893 55.857 55.824																					D
CP1-6 CP1-6 CP1-6 CP1-6 CP1-6	650.000 609658.441 246126.736 660.000 609653.529 246135.447 670.000 609648.617 246144.157 680.000 609643.705 246152.868	55.791 55.757 55.724 55.691																					
CP1-60 CP1-70 CP1-7 CP1-7 CP1-7	690.000 609638.793 246161.579 700.000 609633.881 246170.289 710.000 609628.70 246179.000 720.000 609624.058 246187.710	55.662 55.663 55.692 55.726						SET	TIN	GO	UT	SCH	HED	ULES									
CP1-7: CP1-7: CP1-7: CP1-7:	730,000 609619.146 246196.421 740,000 609614.234 246205.131 750,000 609609.322 246213.842 760,000 609604.411 246225.53	55.759 55.782 55.773 55.741									• •	.											
CP1-7 CP1-7 EP1-1	770.000 609599.499 246231.263 780.000 609594.587 246239.974 789.522 609589.910 246248.268	55.708 55.674 55.643	330.58173																				

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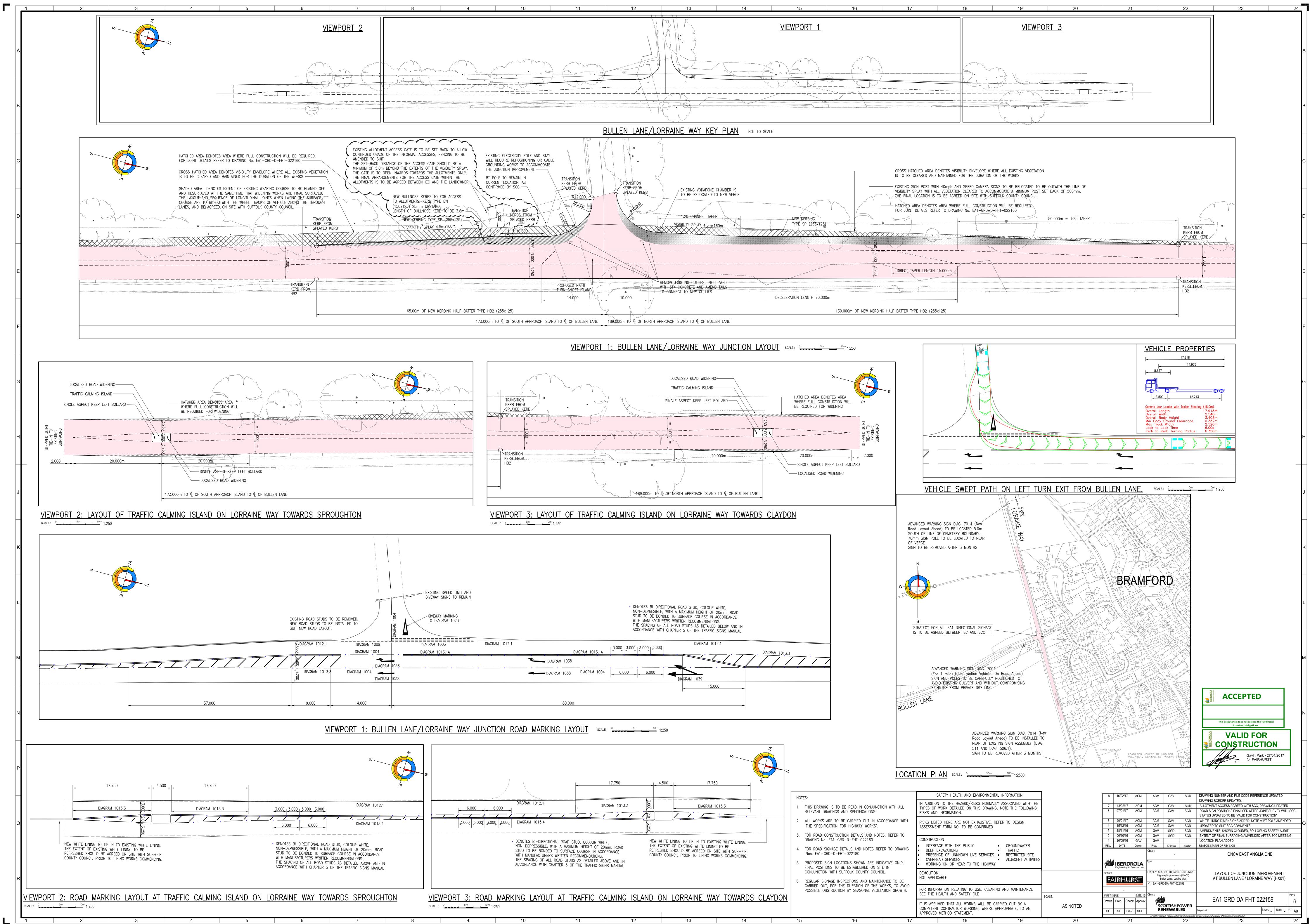
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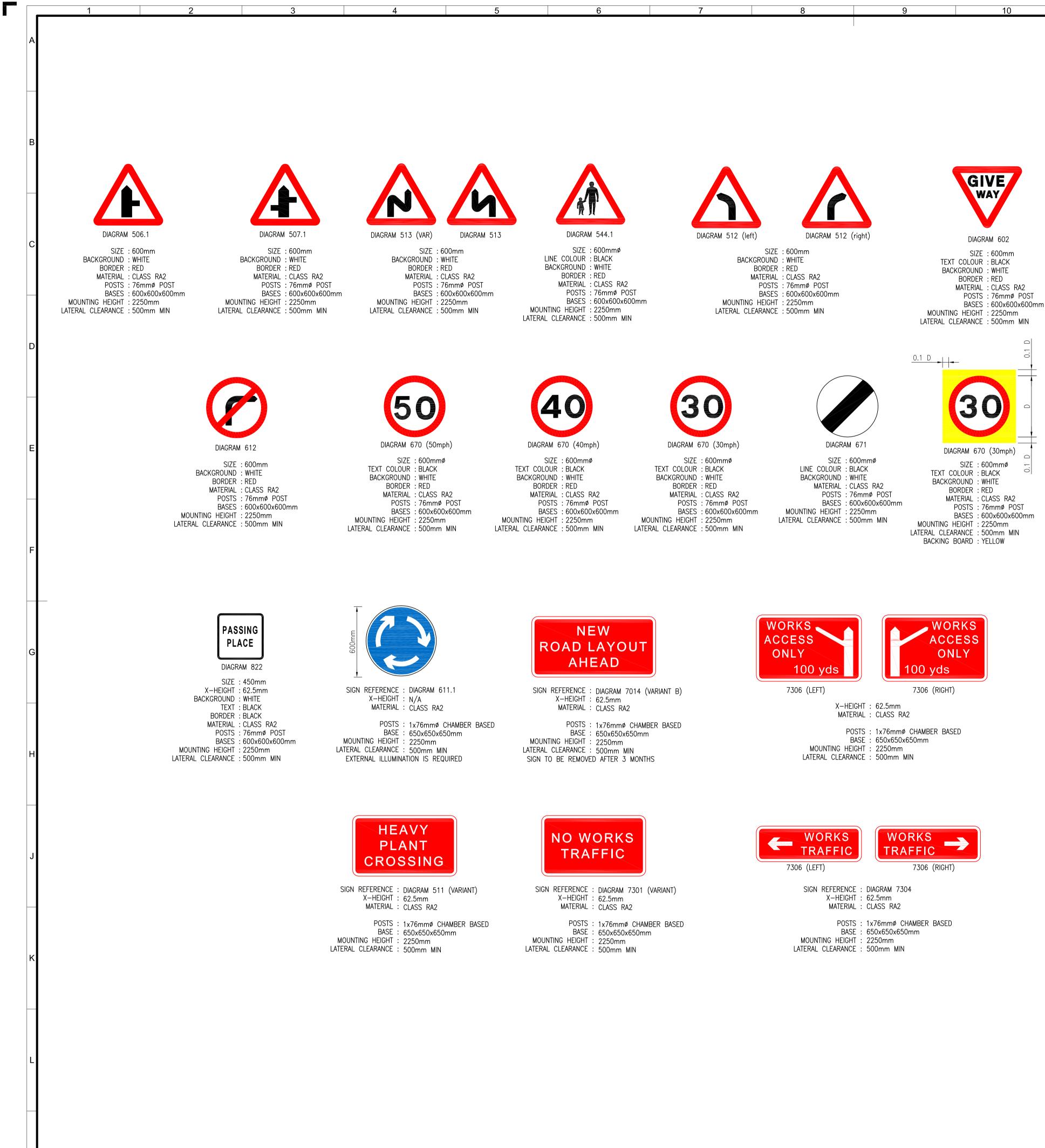
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Appendix 3 Substation Highways Improvement Details





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7306 (LEFT)	
X—HEIGHT : MATERIAL :	

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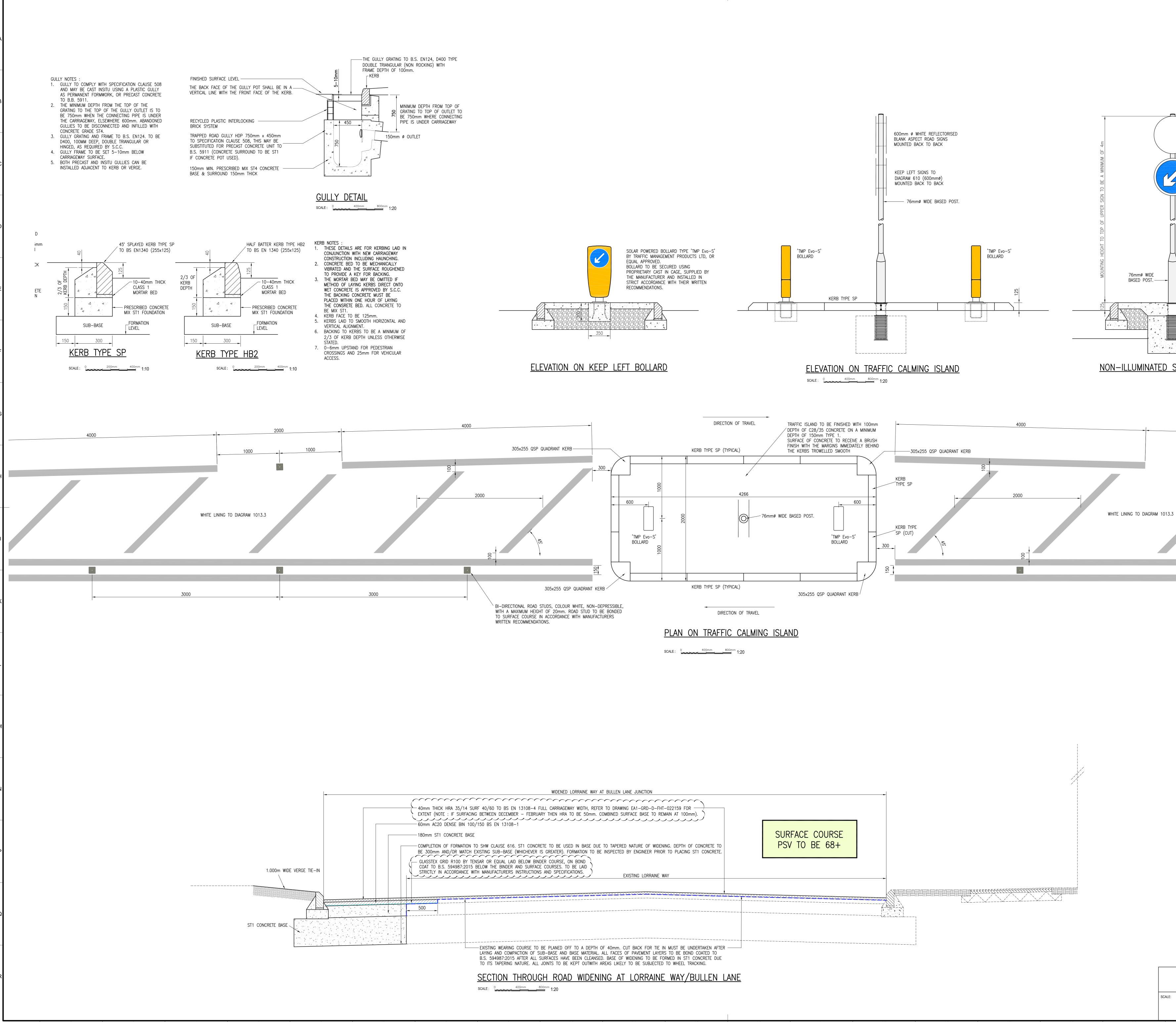
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							IN ADDITION WITH THE T	TO THE HAZARD, YPES OF WORK D	/RISKS NORMALLY ASS ETAILED ON THIS DRA AND INFORMATION.	
							ASSESSMEN	T FORM NO. 114	EXHAUSTIVE. REFER 503-DA-01 CONTAINEI GRD-F-FHT-022328	
							• DEEP E	ON : ACE WITH THE PU EXCAVATIONS ICE OF UNKNOWN		
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	Ĩ			vehicles in middle of road			A COMPETE		VORKING, WHERE APPF	
(VAR) SIZE	DIAGRA : 600mm	M 512.1		DIAGRAM 575 SIZE : 600mm X–HEIGHT : 62.5mm			1. THIS D		READ IN CONJUNCTIONS AND SPECIFICATIONS	
			BA	ACKGROUND : WHITE TEXT : BLACK BORDER : BLACK MATERIAL : CLASS R			DRAWIN • EA1	DCATION OF SIGNS IG NUMBERS: GRD-D-FHT-02 GRD-D-FHT-02		OWING
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			LATERAL	CLEARANCE : 500mm	MIN		EA1EA1EA1	-GRD-D-FHT-02 -GRD-D-FHT-02 -GRD-D-FHT-02	2169 2170 2171	D
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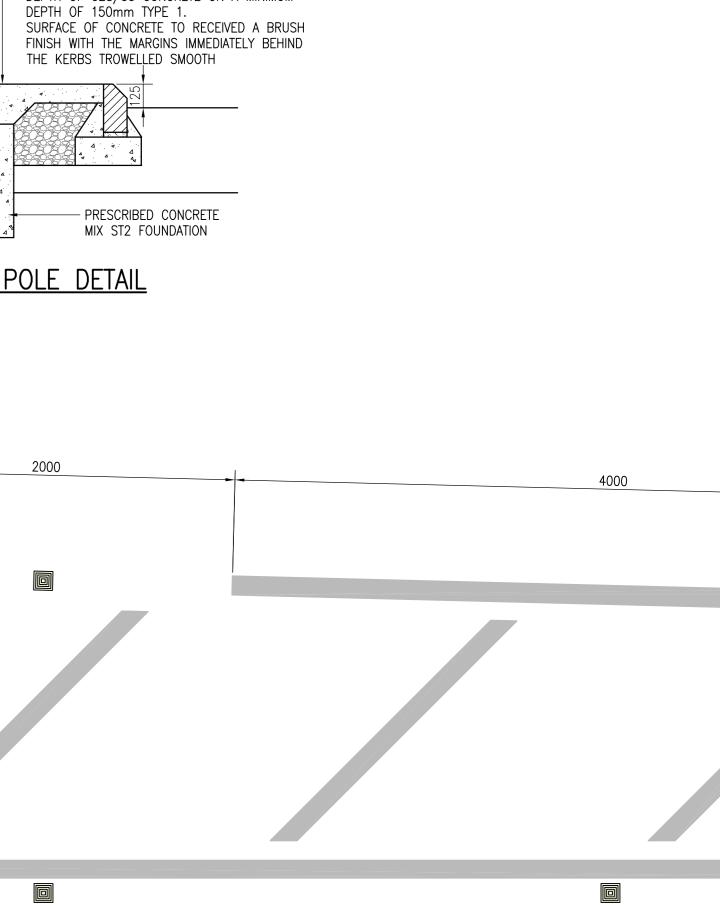
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	4 27-01-17 ACM 3 23-01-17 ACM 2 13-12-16 ACM		GAV SGD SGD SURFACE COURSE UPDATED TO BE HRA. PSV GAV SGD SGD ALL DETAILS REDRAWN FOLLOWING S.C.C. CO									
			ACM GAV	GAV SGD	SGD SGD	STATUS UPDATED TO BE "						
	5	01-02-17	_	ACM	GAV	SGD	SECTION NOTE AMENDED				-Q	
	6	16-02-17		ACM	GAV	SGD	SURFACE COURSE SPECIFI DATED 16/02/16. NOTE RE `G DRAWING BORDER & CODE	GLASSTEX' UPDATED. UPDATED TO SUIT IEC	C CURRENT STAN			
	6	16-02-17	ACM	ACM	GAV	SGD	DATED 16/02/16. NOTE RE `C	SLASSTEX' UPDATED.				

ACCEPTED

This acceptance does not release the fulfillment of contract obligations

VALID FOR

Gavin Park - 27/01/2017 for FAIRHURST



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600mm Ø WHITE REFLECTORISED BLANK ASPECT ROAD SIGNS MOUNTED BACK TO BACK	
KEEP LEFT SIGNS TO DIAGRAM 610 (600mmø) MOUNTED BACK TO BACK	
'NAL' RS 140 RETENTION SOCKET FOR NON-ILLUMNATED SIGNS. INSTALLATION IN STRICT ACCORDANCE WITH MANUFACTURERS WRITTEN RECOMMENDATIONS.	
TRAFFIC ISLAND TO BE FINISHED WITH 100mm DEPTH OF C28/35 CONCRETE ON A MINIMUM DEPTH OF 150mm TYPE 1. SURFACE OF CONCRETE TO RECEIVED A BRUSH FINISH WITH THE MARGINS IMMEDIATELY BEHIND	
THE KERBS TROWELLED SMOOTH	
PRESCRIBED CONCRETE MIX ST2 FOUNDATION	
ED SIGN POLE DETAIL	

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FOR BULLEN LANE/LORRAINE WAY JUNCTION LAYOUT, REFER TO

DRAWING EA1-GRD-D-FHT-022159

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